



# DE LA CÔTE À LA MER : SOLUTIONS DE DÉBARQUEMENT HDD

## MARCIN FIRKOWSKI, HORIZONTAL DRILLING INTERNATIONAL (HDI)



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# From Shore to Sea: HDD Landfall Solutions





# PROGRAM

- **HDI - Horizontal Drilling International**
- **HDD - Horizontal Directional Drilling**
  - Technology
  - History
  - Landmark projects selection
- **Case studies**
  - Outfalls:
    - El Jadida
    - Anza - Agadir



**HDI**



Company  
overlook

## Key Figures worldwide

**+40** years of experience

Projects in over **40** countries

More than **2,000** HDD crossings

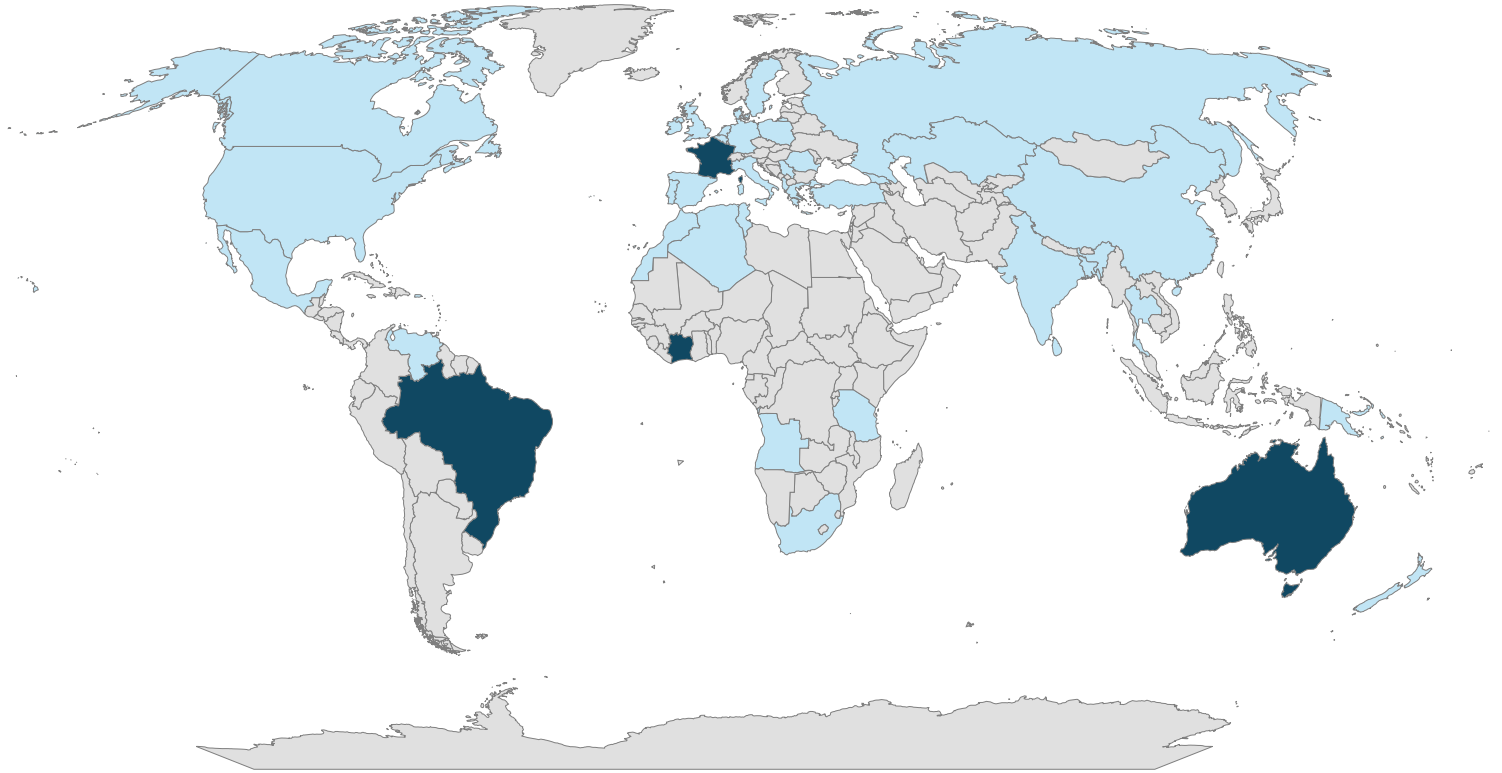
**2000** km installed with HDD

**+ 230** crossings for Electricity

**+ 90** Landfalls

**+ 500** projects for Oil & Gas

**+ 150** projects for Water & Sanitation



### HDI Location

HDI Headquarters – Nanterre, France

HDI Warehouse – Dunkerque, France

### Sister companies

INTECH – Brazil

HDI Lucas – Australia

### Branches

HDI UK Branch – London, UK

HDI Poland Branch

HDI Ivory Coast–Ivory Coast

HDI German Branch

## Our fleet



HDD Spreads with a pulling capacity ranging from 50 tons to 400 tons:

- 1x 50 ton
- 1x 100 ton
- 2x 250 ton
- 2x 400 ton
- 3x 300 ton full electric



- 1x80 ton
- 2x250 ton
- 1x400 ton
- 1x110 ton
- 1x250 ton

Pneumatic Hammers of large capacity  
Pipe pusher & 2x Pipe Pusher AUS  
1 x 500 ton Pipe Thruster

Logistics warehouse in Dunkirk, FR & Toowooba QLD



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IS THE  
SUCCESS  
YOU SHARE





# HDD



What is it  
about?



### Technologies overview

## UTILITY TUNNELLING SOLUTIONS

Construction methods and their application range

	Semi-trenchless	Trenchless					
	Pipe Express®	Auger Boring	HDD	Direct Pipe®	E-Power Pipe®	Casing / tunnel	
						Pipe Jacking	Segment Lining
Installation	One-step	One-step/ Multi-step	Multi-step	One-step	Multi-step	One-pass/ two-pass	One-pass/ two pass
Material pipe, liner	Steel	All (stiff)	Steel/HDPE/ PVC...	Steel	Steel/HDPE/ PVC...	All (stiff)	Reinforced concrete
Diameter (ID/OD)	OD 30" – 60"	OD 4" - 56"	OD 10" – 60"	OD 24" – 60"	OD 10" – 28"	250-4000mm Tunnel ID	>2300mm Tunnel ID
Max. installation length	~2,000 m	~100 m	~5,000 m	~2,000 m	~1,000 m	~2,500 m	~10,000 m
Min. installation depth	1 m	1.5 x Ø Pipe (OD)	10-15 x Ø Pipe (OD)	3 x Ø Pipe (OD)	1.5 m	2-3 x Ø Tunnel (OD)	2-3 x Ø Tunnel (OD)
Geology	All rock < 15 MPa	All rock < 30 Mpa	cohesive soil	All rock <150 MPa	All rock <30 MPa (temp. 150 MPa)	All rock <400 MPA	All rock <400MPa

The information in this table is intended as an initial guideline; the parameters may vary depending on the project.

• Courtesy of Herrenknecht AG

## HDD principle

### Drilling process

1. Pilot drilling
2. Reaming(s) stage(s)
3. Swabbing pass
4. Pipe installation



### HDD application

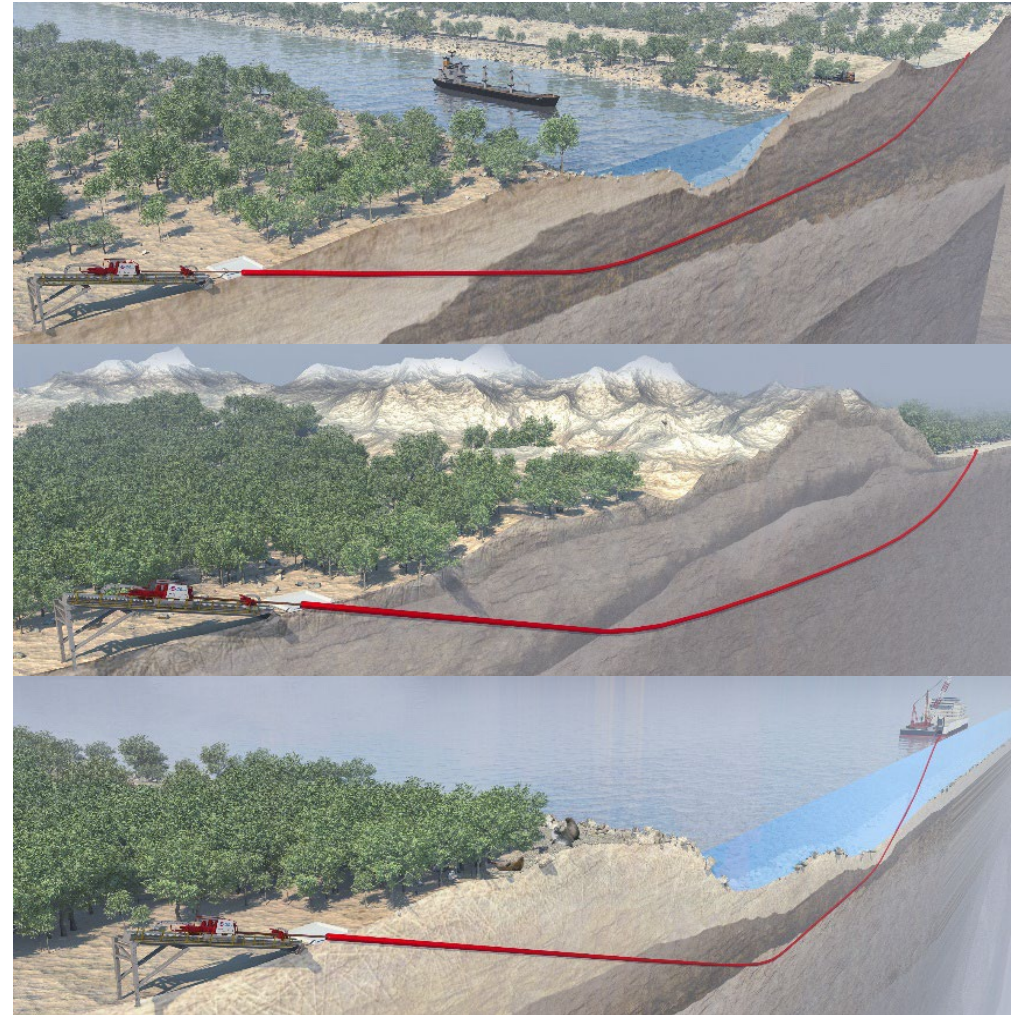
#### ONSHORE OBSTACLES

Typically, waterways (rivers, streams, canals, etc.), Roads, motorways or railways. Many other applications are possible, such as crossing golf courses, residential areas, rock outcrops, airport runways, dump sites, quarries under operation, environmentally sensitive areas, etc.

#### OFFSHORE OBSTACLES - LANDFALLS

Horizontal Directional Drilling approach offers an advantage compared to traditional techniques:

- No environmental impact on coastlines (protected beaches and sensitive areas) or on residents (protected fauna and holidaymakers);
- Safe crossing of surf zones;
- Drilling at a sufficient depth to ensure protection of the pipeline against erosion.



How it start?

# 1964

In the early 1960's while working for a utility installation company, Martin Cherrington observed nearby workers utilizing a hand-held air drill. Cherrington became familiar with the concept of guided drilling and in 1964 developed the first HDD rig



How it start?

**1970 – 1971**

**First HDD Installation Under Pajaro River**



**~140m**



**4in**



## II. HDD History

How it start?

Martin Cherrington –  
father of HDD



HDD Rig concept



HDD operations



First maxi rigs



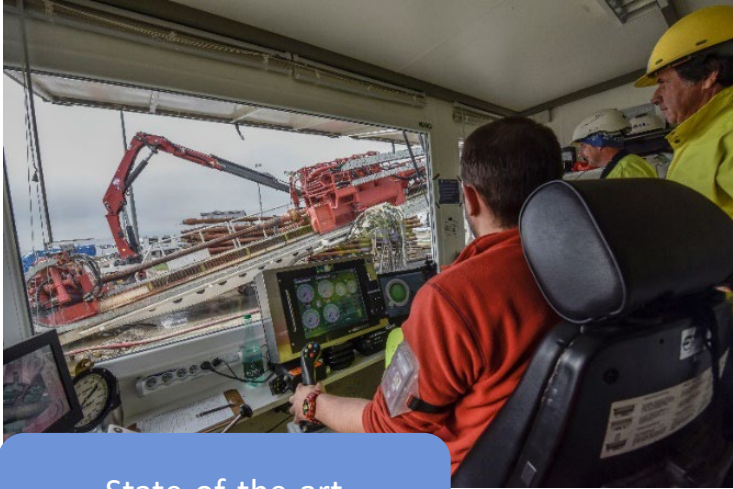
First maxi rigs



Martin Cherrington

## II. HDD History

### HDD Nowadays



State-of-the-art operations



Fully electric rigs



Hybrid rigs

### Length records

#### World record



5205 m

#### European Record



4608 m

# Historical milestones



Les 10 règles d'or

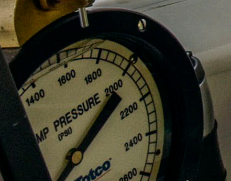
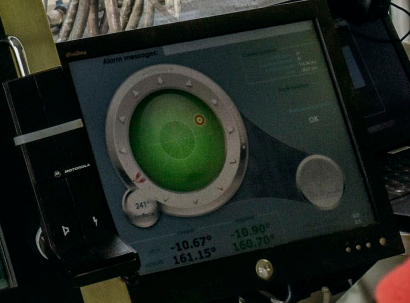
- 1. Toujours porter son casque de sécurité.
- 2. Toujours porter ses chaussures de sécurité.
- 3. Toujours porter sa ceinture de sécurité.
- 4. Toujours porter ses lunettes de protection.
- 5. Toujours porter ses gants de protection.
- 6. Toujours porter son masque à gaz.
- 7. Toujours porter son équipement de protection individuelle.
- 8. Toujours porter son équipement de protection collective.
- 9. Toujours porter son équipement de protection personnelle.
- 10. Toujours porter son équipement de protection sociale.

ATTENTION

NE PAS TOUCHER

NE PAS OUVRIER

NE PAS TOUCHER



BADOIT

MINÉRALE NATURELLE

01.18.16.10

### III. HDD Historical milestones

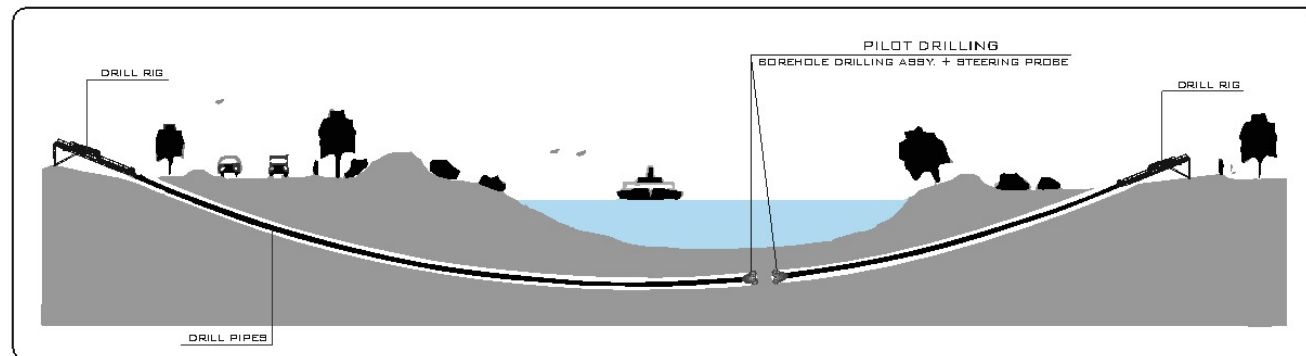


#### First installation of 42" pipeline

Contractor: **HDI**  
Investor: **Snam**  
Country: **Italy**  
Crossing: **425m x 42"**  
Year: **1985**

#### First installation of 48" pipeline

Contractor: **HDI**  
Investor: **GASUNIE**  
Country: **The Netherlands**  
Crossing: **600m x 48"**  
Year: **1991**



#### First Intersect for big pipe installation

Contractor: **Haustadt & Timmermann**  
Client: **n/a**  
Country: **The Netherlands**  
Crossing: **750m x 36"**  
Year: **1999**

### III. HDD Historical milestones

#### First big landfall

Contractor: **Hydro Soil Services**

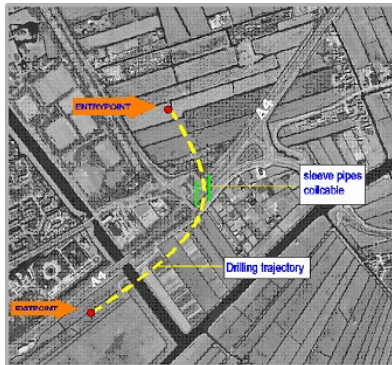
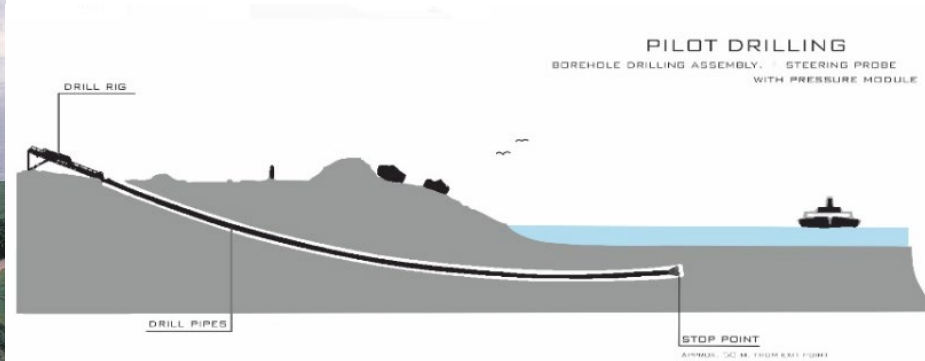
Client: n/a

Country: **UK, Scotland**

Crossing: **935 m x 315 mm &**

**614 m x 450 mm**

Year: **1999**



#### Drilling with 90deg azimuth change

Contractor: **Visser & Smit Hanab**

Client: n/a

Country: **The Netherlands**

Crossing: **950m x 325mm**

Year: **1999**

#### Retractable Microtunnel

Contractor: **HDI**

Investor: **Total**

Country: **France**

Crossing: **1500m x 34"**,

Year: **2009**



### III. HDD Historical milestones

#### Big pipe diameter OPAL pipeline

Contractor: **Visser & Smit Hanab**

Client: **N/A**

Country: **Germany**

Crossings: **1080, 960, 765m x 56"**,

Year: **2010-2011**



#### First INTERSECT with GST RADAR

Contractor: **Visser & Smit Hanab**

Client: **N/A**

Country: **Netherlands**

Crossings: **1475, 1491 m Steel in steel 610/406 mm** Year: **2013**

#### World record in hole volume

Contractor: **HDI**

Client: **TAP Bonatti**

Country: **Greece**

Crossing: **1812m x 48"**

Year: **2018**





# Case Studies



## Outfalls in Morocco



OUTFALL EL JADIDA MOROCCO

Client

RADEEJ

Contractor

JV: Geocean / Somagec / Etermar

Crossing

1000 m x HDPE 36''

Execution

2010

Location

El Jadida -~200km from the conference venue

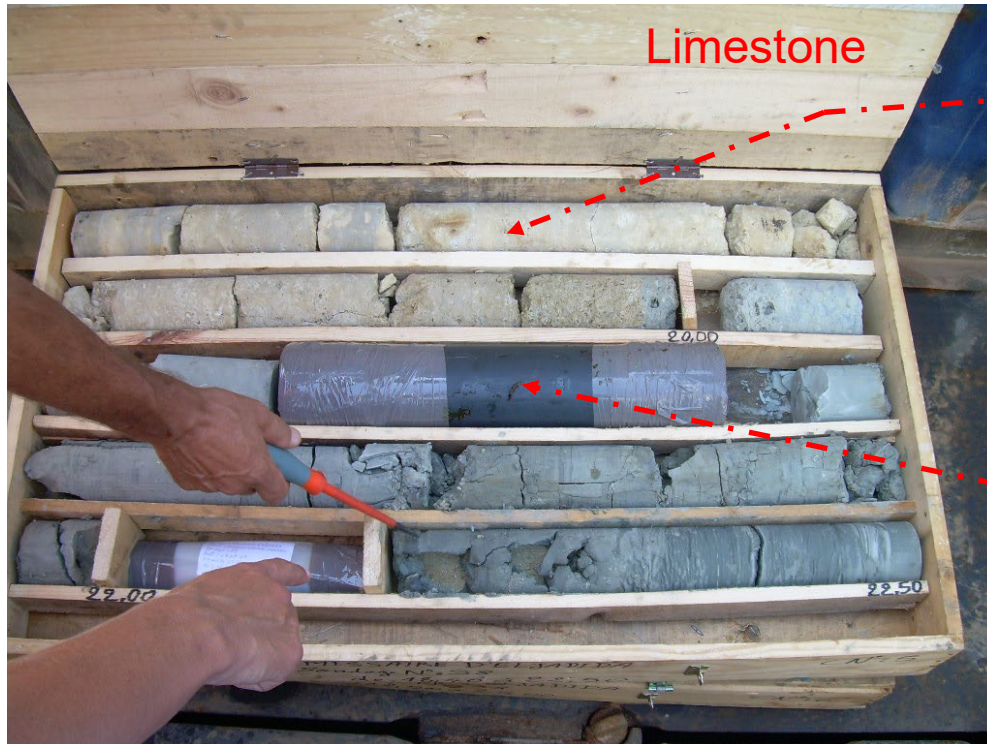


## I. Case study

### OUTFALL EL JADIDA MOROCCO

#### Geology

- Medium rock (30 MPa) as expected
- Surface fractured at sea bed



## I. Case study

### OUTFALL EL JADIDA MOROCCO

Rig site - onshore



Man-made constructed bank

400 meters long

9m50 above sea bed

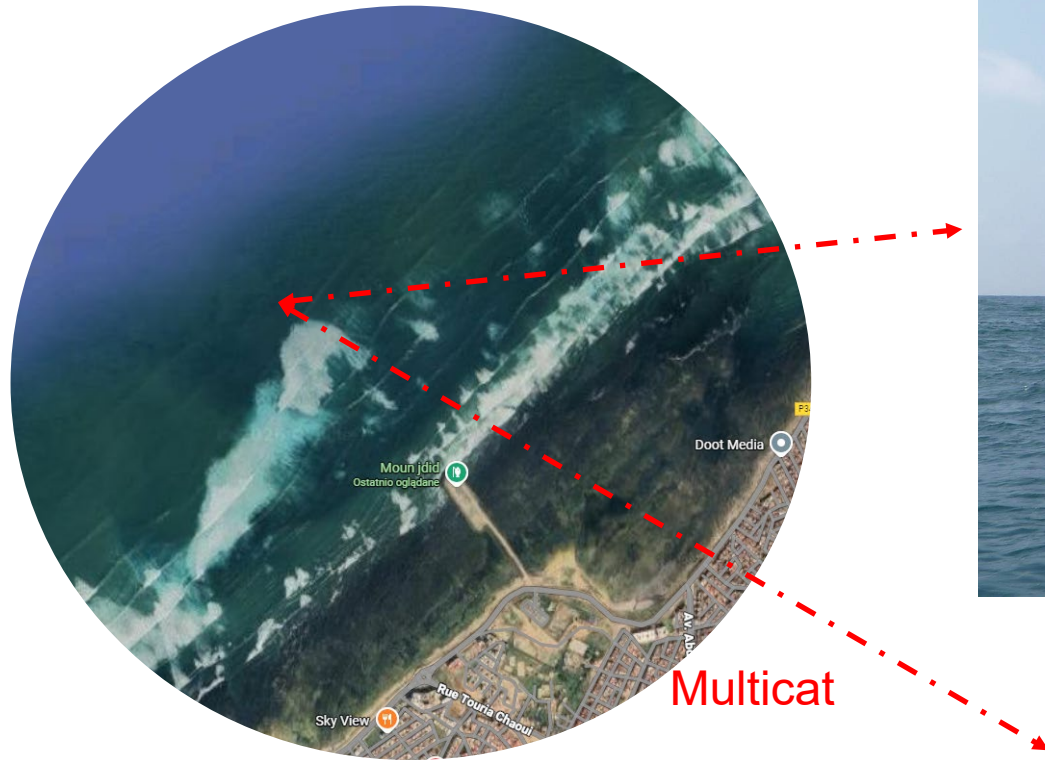
Steel casing inserted until bedrock



# I. Case study

## OUTFALL EL JADIDA MOROCCO

Rig site - offshore



Jack up equipped with a second rig

# I. Case study

## OUTFALL EL JADIDA MOROCCO

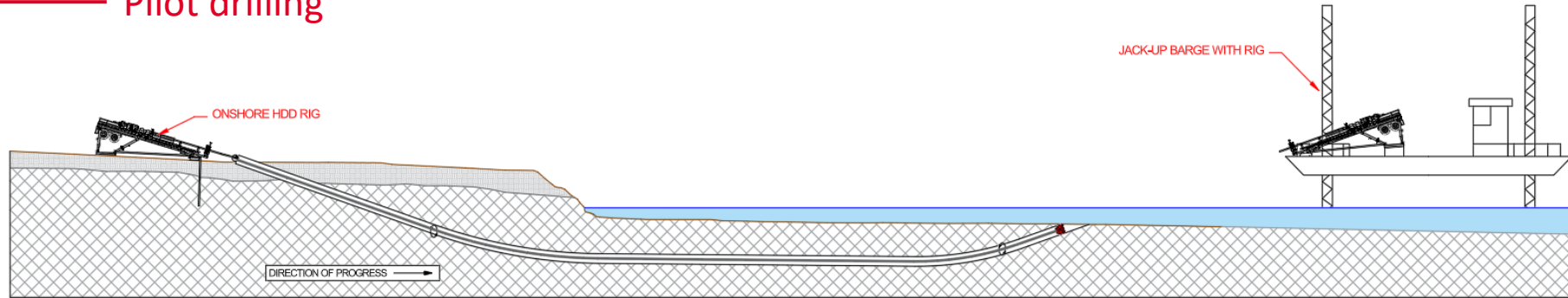
### Jack-up



# I. Case study

## OUTFALL EL JADIDA MOROCCO

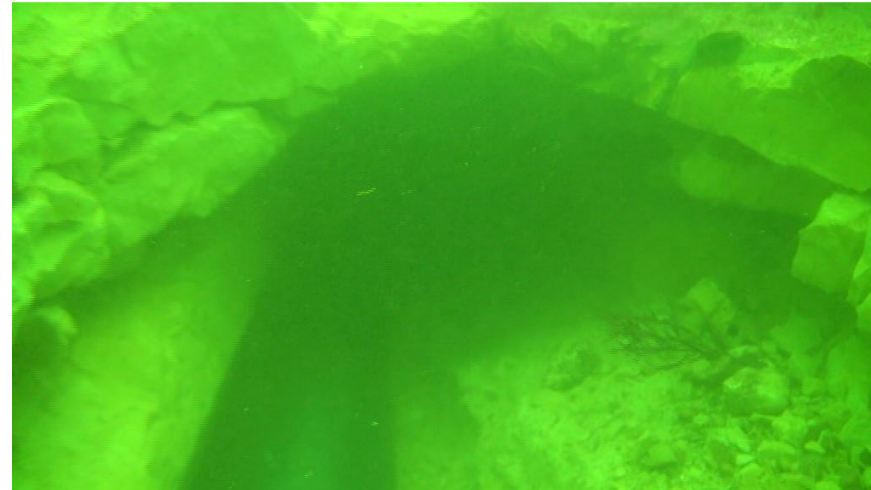
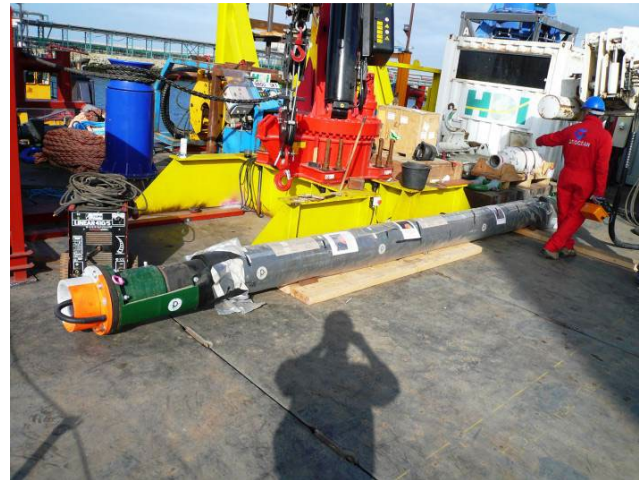
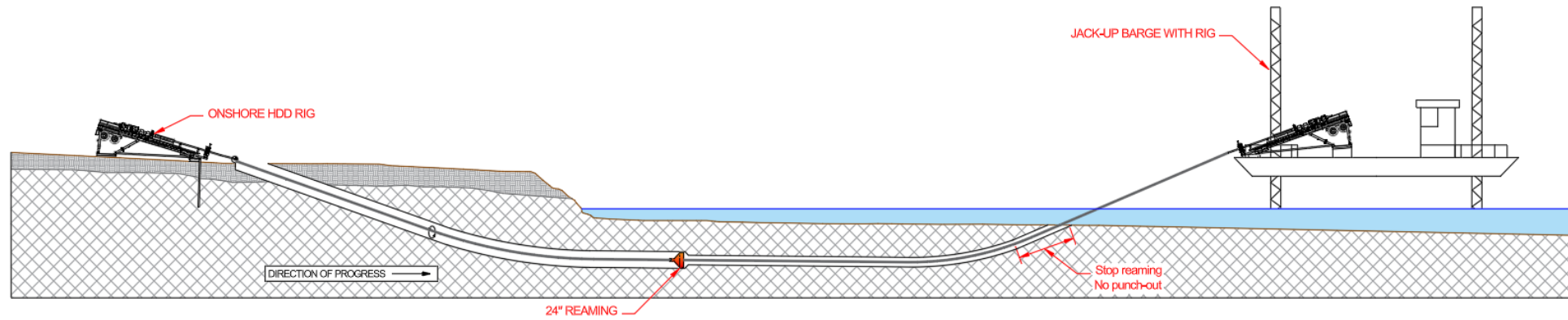
### Pilot drilling



# I. Case study

## OUTFALL EL JADIDA MOROCCO

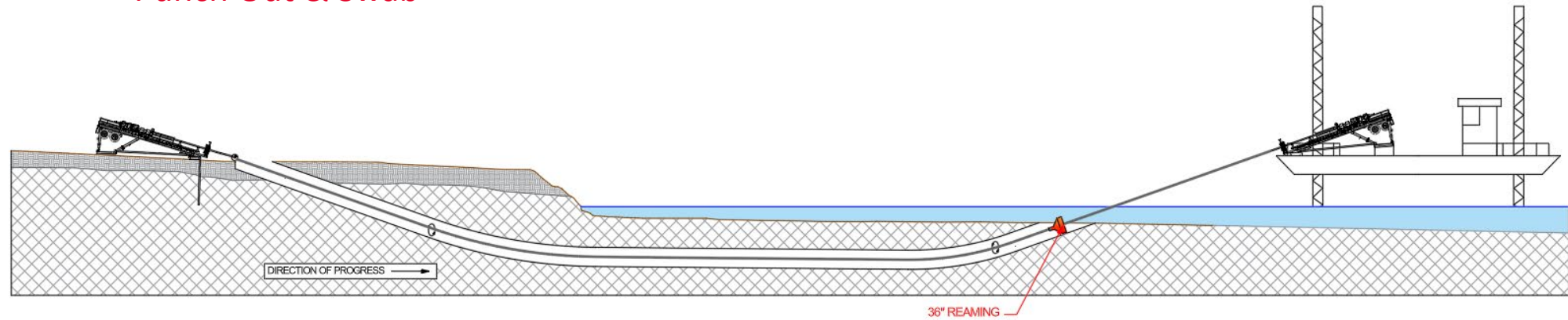
### Reaming drilling



# I. Case study

## OUTFALL EL JADIDA MOROCCO

### Punch Out & Swab



36" Hole Opener & 32" Barrel Reamer

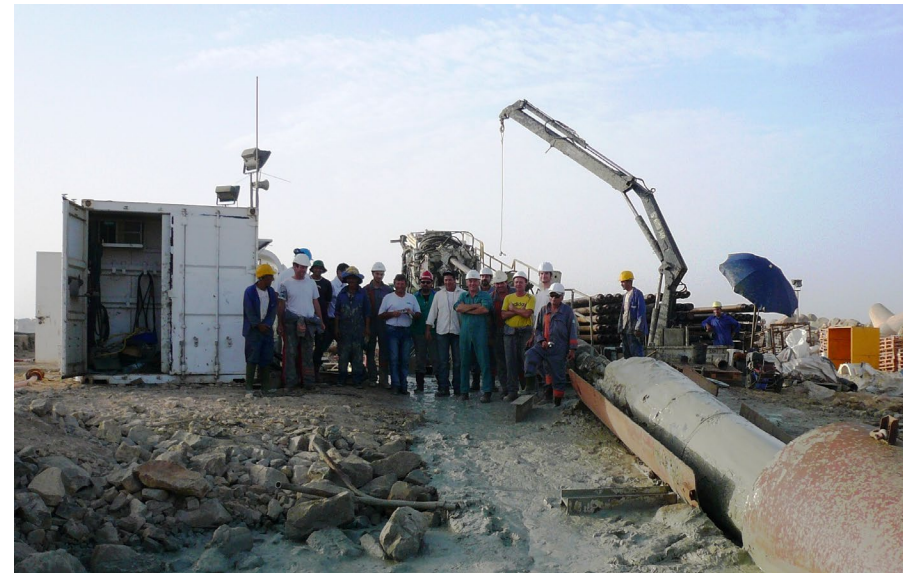
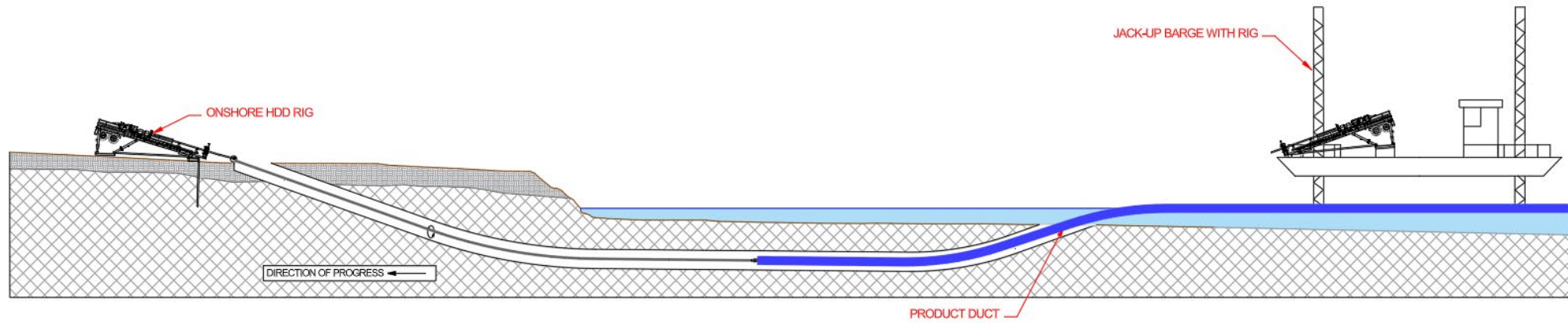
42" Hole Opener & 38" Barrel Reamer



# I. Case study

## OUTFALL EL JADIDA MOROCCO

### Pull-back



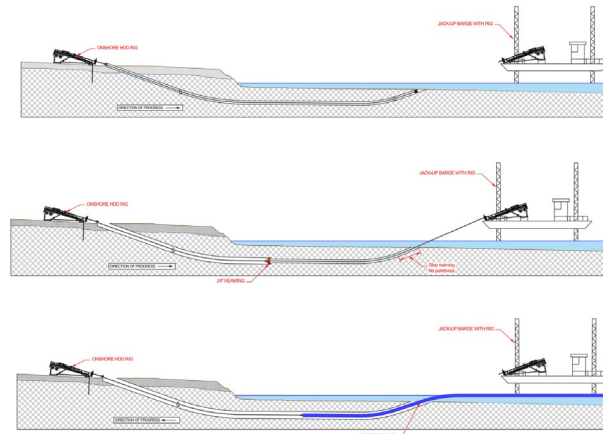
## II. Case study

### OUTFALL ANZA - AGADIR WATER OUTFALL

#### Project information



#### Drilling sequence



Year 2012-2013

#### Client

RAMSA

#### Contractor

JV: Somagec/Geocean/Etermar

#### MAIN CHARACTERISTICS:

#### Length

977 m HDPE

#### Diameter

Ø 700 mm

#### Drill Rig

HK 250

#### Geology

Limestone, Claystone and Sandstone Layers – UCS 25 to 70 MPa

REAL  
SUCCESS  
IS THE  
SUCCESS  
YOU SHARE

Thank  
You

